


Table of Contents

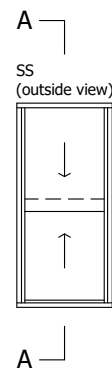
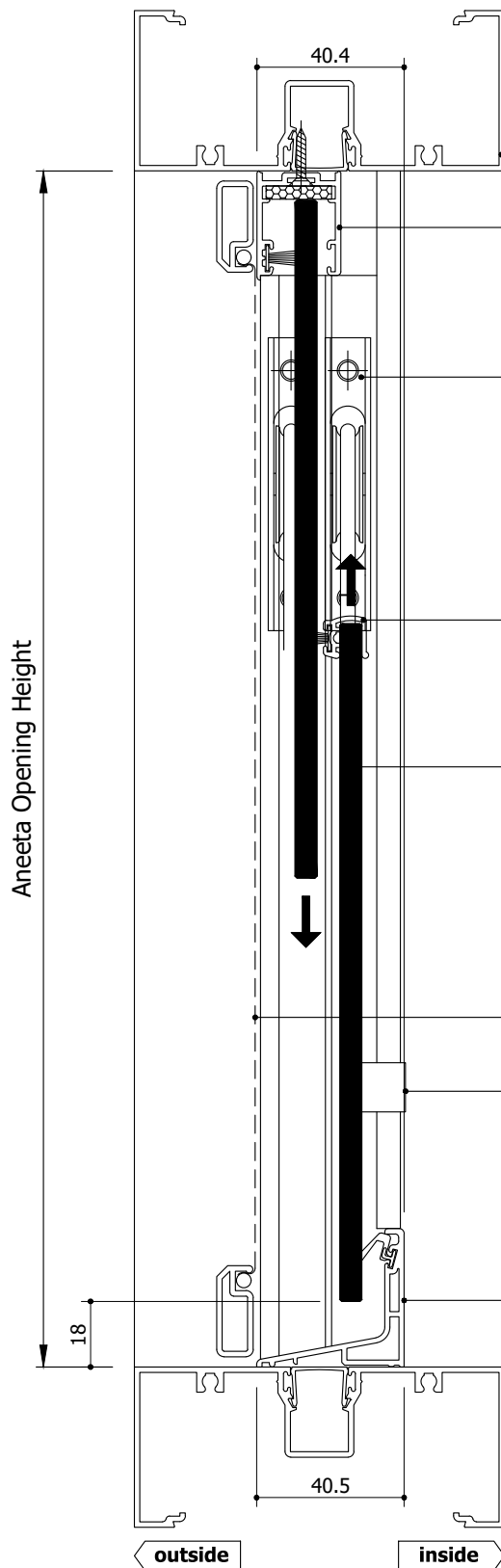
Page	View	Box Type	Sill Type
2	Vertical Section	Small, Medium, Large or Extra Large Box	300 Pa Sill
3	Vertical Section	Small, Medium, Large or Extra Large Box	800 Pa Sill
4	Vertical Section	Small, Medium, Large or Extra Large Box	None
5	Vertical Section	Small, Medium, Large or Extra Large Box	Flapseal
6	Horizontal Section	Small Box	-
7	Horizontal Section	Medium Box	-
8	Horizontal Section	Large Box	-
9	Horizontal Section	Extra Large Box	-

Rev	Description	Approved
		By Date
E	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE Apr2024
D	Update with new template, sliding arrows	SE Aug2023
C	Remove weight lock, add extension pin for outer pane	SE May2023
B	Compile box sizes, update locks and pins	SE Jan2021
A	Original issue	- Jul2016

<p>Proprietary and confidential</p> <p>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</p>	<p>Title: 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS</p>	 <p>949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</p>	Material: in Aluminium Frame	
			Finish:	
			Die/Part:	
			Dwg No: CS 2P6 SS A	
Drwn: -	Chk: -	Date: 28/7/2016	Scale:	Sheet 1 of 9
		Date: 28/7/2016	Scale:	Revision: E



IF IN DOUBT ASK - DO NOT SCALE DRAWING



Head (By Others)

VS 6mm Head

Pulley & Cord Arrangement

6mm Lapseal

6mm Toughened or Laminated Glass
For equal pane heights and 70mm overlap:

$$\text{Glass Height} = (\text{Opening Height} + 44\text{mm}) / 2$$

Flyscreen (By Others)

Standard Handle (Clear Acrylic)

300Pa Sill Adaptor

Sill (By Others)

Aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
E	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
D	Update with new template, sliding arrows	SE	Aug2023
C	Remove weight lock, add extension pin for outer pane	SE	May2023
B	Compile box sizes, update locks and pins	SE	Jan2021
A	Original issue	-	Jul2016

Proprietary and confidential

The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane 6mm Duomode double servery vertical slider in aluminium frames SS Small, Medium, Large, or Extra large box with 300Pa sill adaptor
Vertical section A-A



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No:

CS 2P6 SS A

Drwn: -

Chk: -

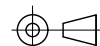
Date: 28/7/2016

Scale: 1:2@A4

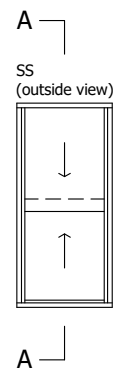
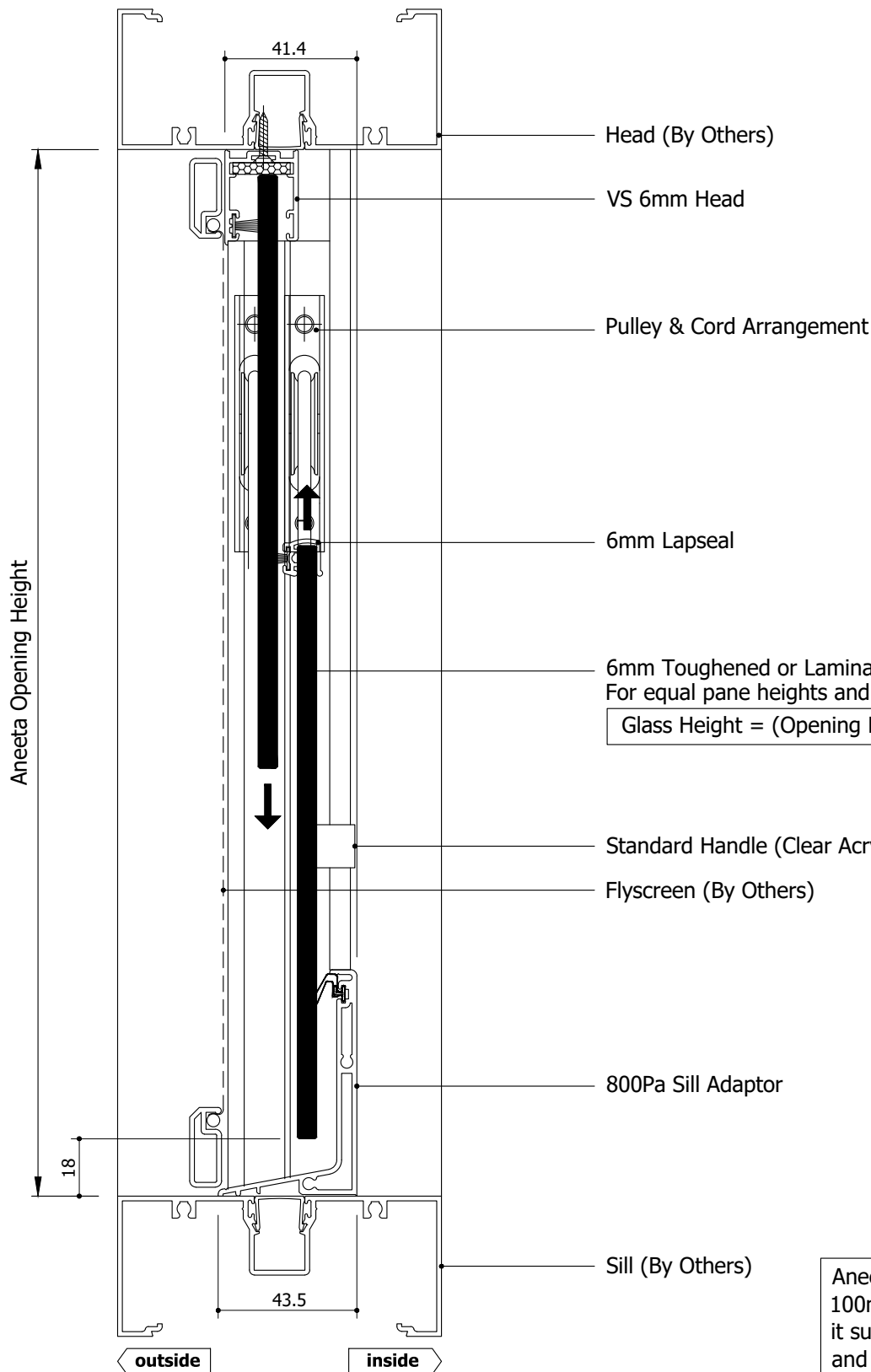
Sheet 2 of 9

Revision: E

IF IN DOUBT ASK - DO NOT SCALE DRAWING




N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P6 SS A (E) - 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS.dwg



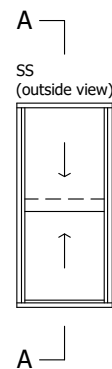
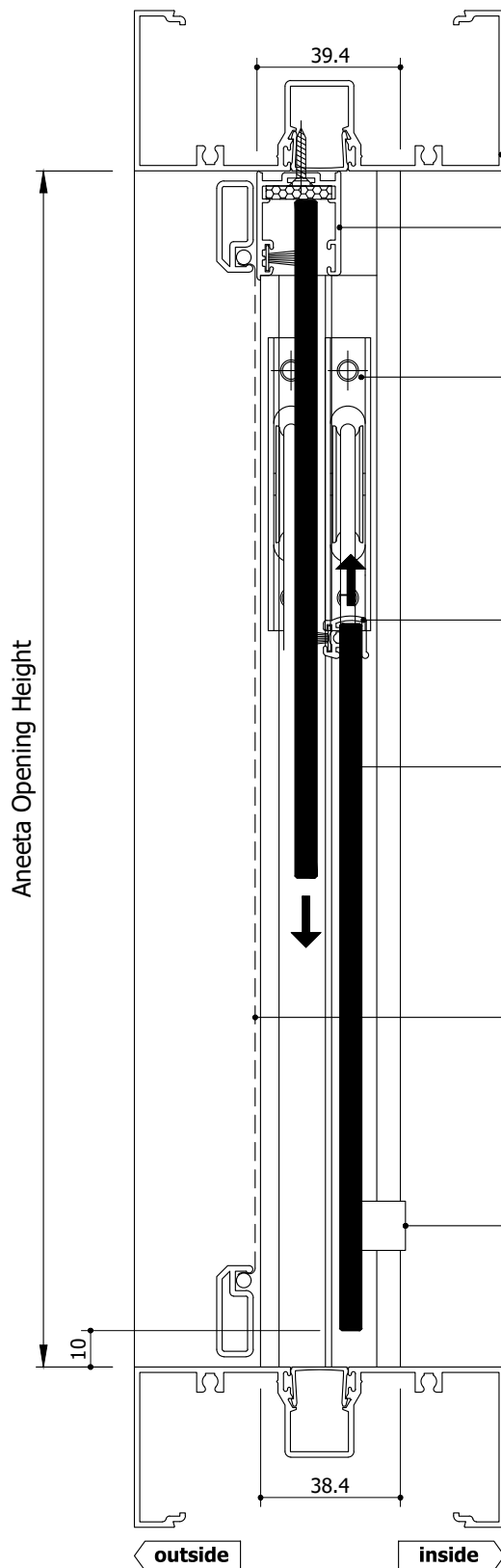
Aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
E	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
D	Update with new template, sliding arrows	SE	Aug2023
C	Remove weight lock, add extension pin for outer pane	SE	May2023
B	Compile box sizes, update locks and pins	SE	Jan2021
A	Original issue	-	Jul2016

<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	<div>Title: 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS Small, Medium, Large, or Extra large box with 800Pa sill adaptor Vertical section A-A</div>				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>		<div>Material: in Aluminium Frame</div>
							<div>Finish:</div>
							<div>Die/Part:</div>
	<div>Drwn: - Chk: - Date: 28/7/2016 Scale: 1:2@A4 Sheet 3 of 9 Revision: E</div>						<div>Dwg No: CS 2P6 SS A</div>



IF IN DOUBT ASK - DO NOT SCALE DRAWING



Head (By Others)

VS 6mm Head

Pulley & Cord Arrangement

6mm Lapseal

6mm Toughened or Laminated Glass
For equal pane heights and 70mm overlap:

$$\text{Glass Height} = (\text{Opening Height} + 52\text{mm}) / 2$$

Flyscreen (By Others)

Standard Handle (Clear Acrylic)

Sill (By Others)

Aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
E	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
D	Update with new template, sliding arrows	SE	Aug2023
C	Remove weight lock, add extension pin for outer pane	SE	May2023
B	Compile box sizes, update locks and pins	SE	Jan2021
A	Original issue	-	Jul2016

Proprietary and confidential

The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane 6mm Duomode double servery vertical slider in aluminium frames SS
Small, Medium, Large, or Extra large box with no sill profile
Vertical section A-A



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame

Finish:

Die/Part:

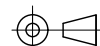
Dwg No:

CS 2P6 SS A

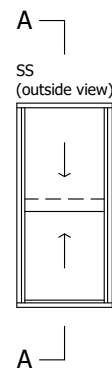
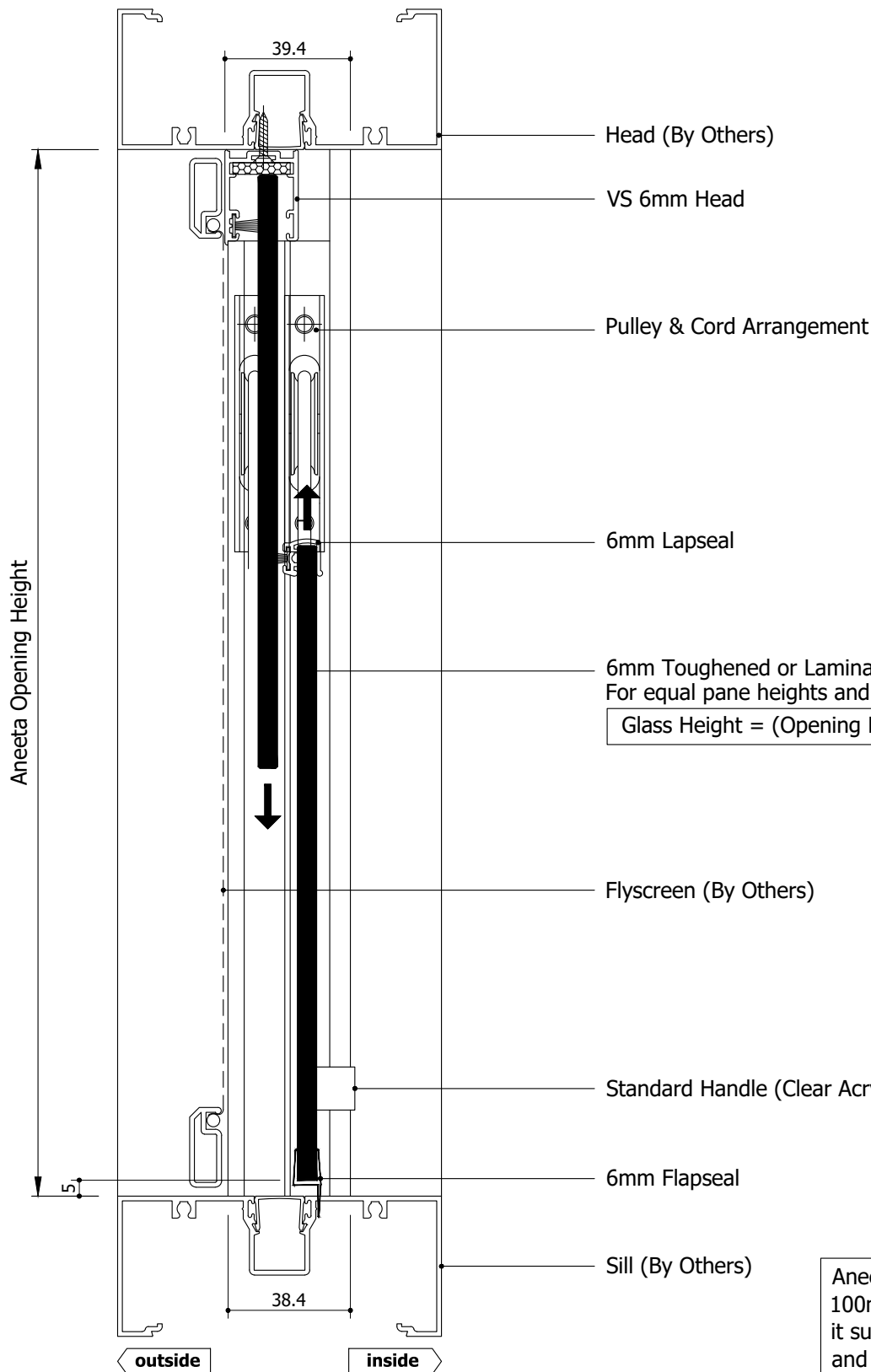
Drwn: - Chk: - Date: 28/7/2016 Scale: 1:2 A4 Sheet 4 of 9

Revision: E

IF IN DOUBT ASK - DO NOT SCALE DRAWING




N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P6 SS A (E) - 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS.dwg



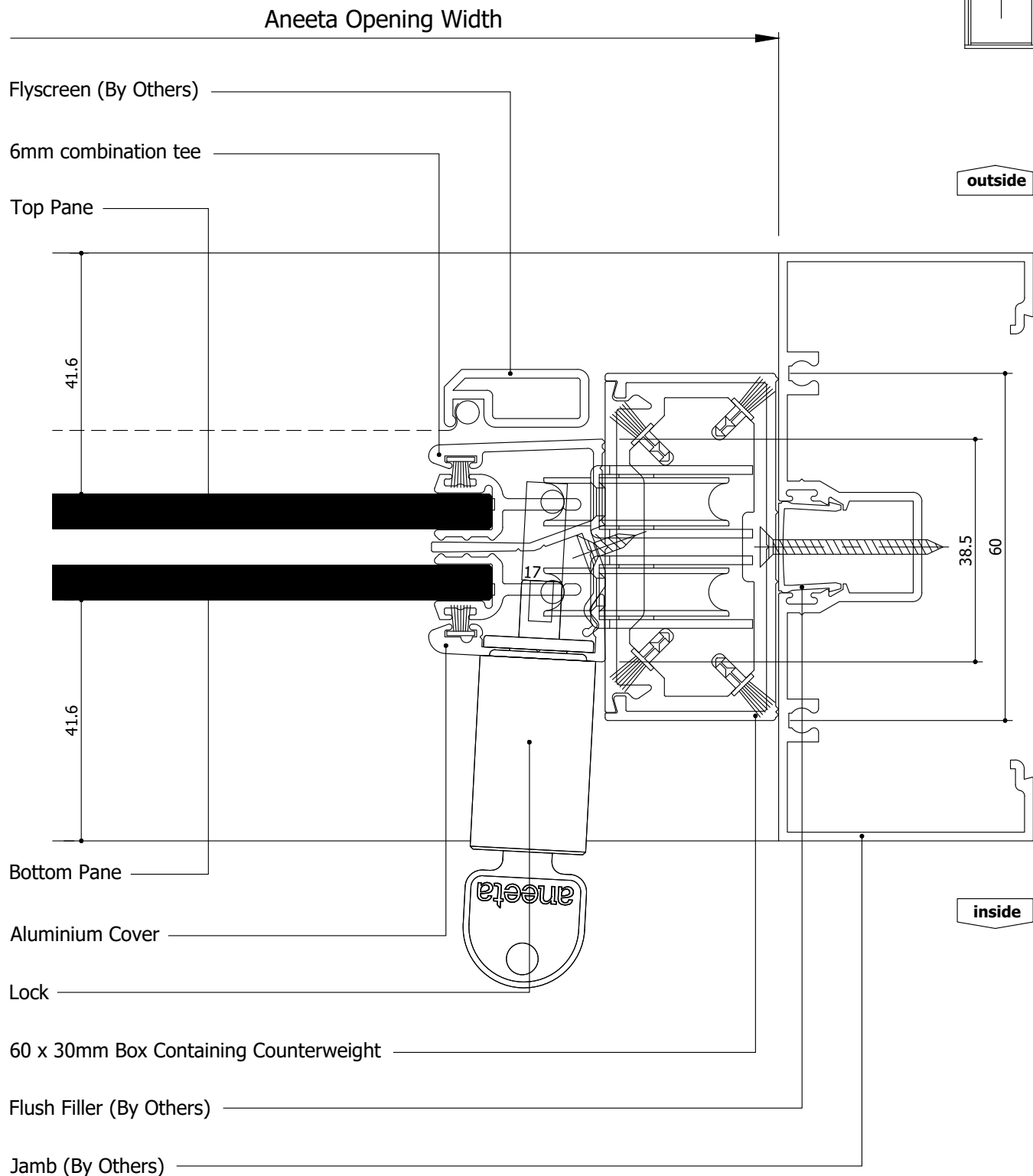
Aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
E	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
D	Update with new template, sliding arrows	SE	Aug2023
C	Remove weight lock, add extension pin for outer pane	SE	May2023
B	Compile box sizes, update locks and pins	SE	Jan2021
A	Original issue	-	Jul2016


Proprietary and confidential The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.	Title: 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS Small, Medium, Large, or Extra large box with 6mm flapseal at sill Vertical section A-A		 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729		Material:	in Aluminium Frame
	Drwn: -		Sheet 5 of 9		Finish:	
	Date: 28/7/2016		Revision: E		Die/Part:	
	Scale: 1:2@A4				Dwg No:	CS 2P6 SS A



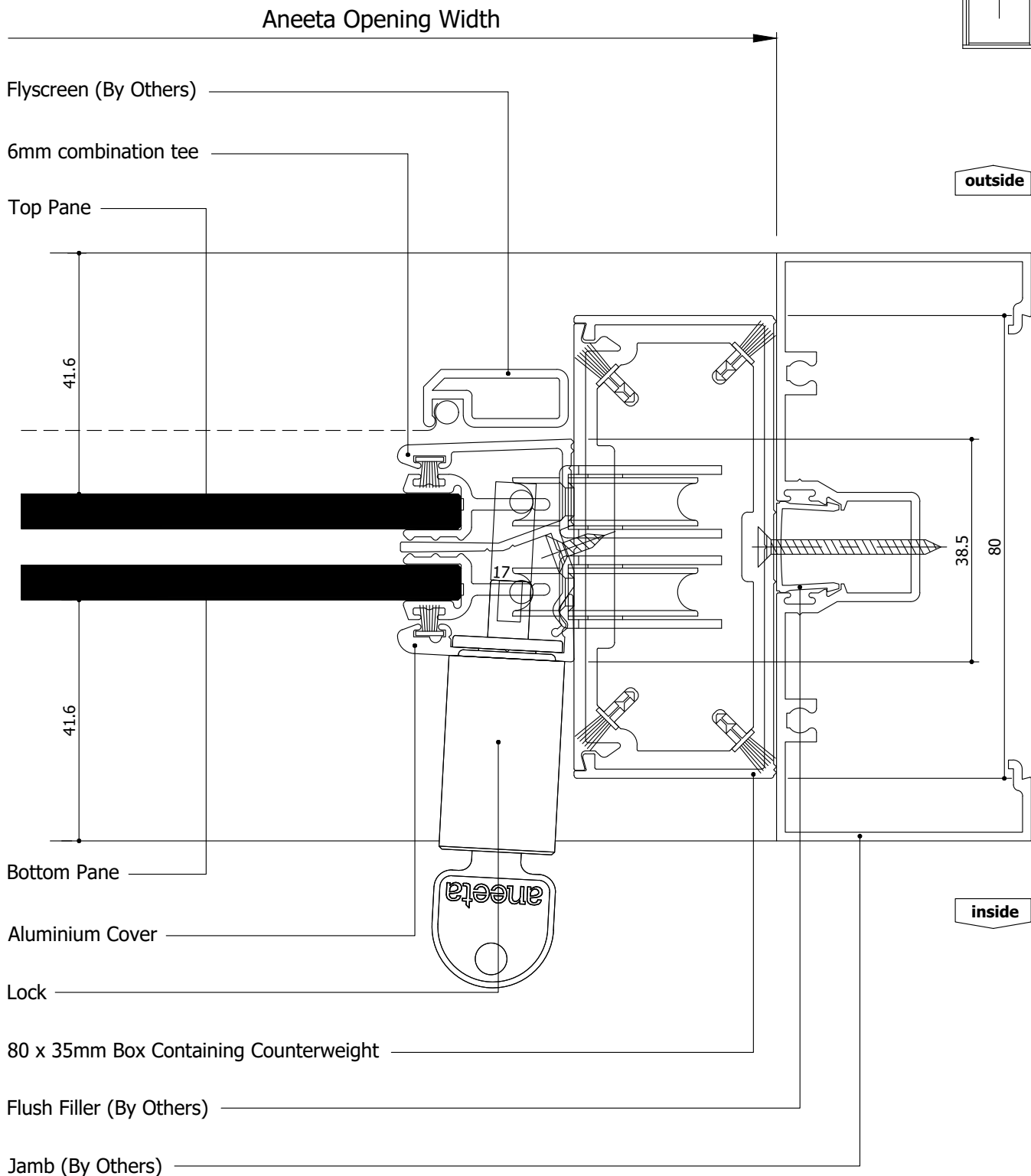
Glass Width = Opening Width - 100mm




Rev	Description	Approved	
		By	Date
E	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
D	Update with new template, sliding arrows	SE	Aug2023
C	Remove weight lock, add extension pin for outer pane	SE	May2023
B	Compile box sizes, update locks and pins	SE	Jan2021
A	Original issue	-	Jul2016

<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	Title: 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS Small box				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>		Material:	in Aluminium Frame
	Horizontal section B-B						Finish:	
	Drwn: -						Die/Part:	
	Date: 28/7/2016						Dwg No:	CS 2P6 SS A
	Scale: 1:1	Sheet 6 of 9	Revision: E					

Glass Width = Opening Width - 110mm

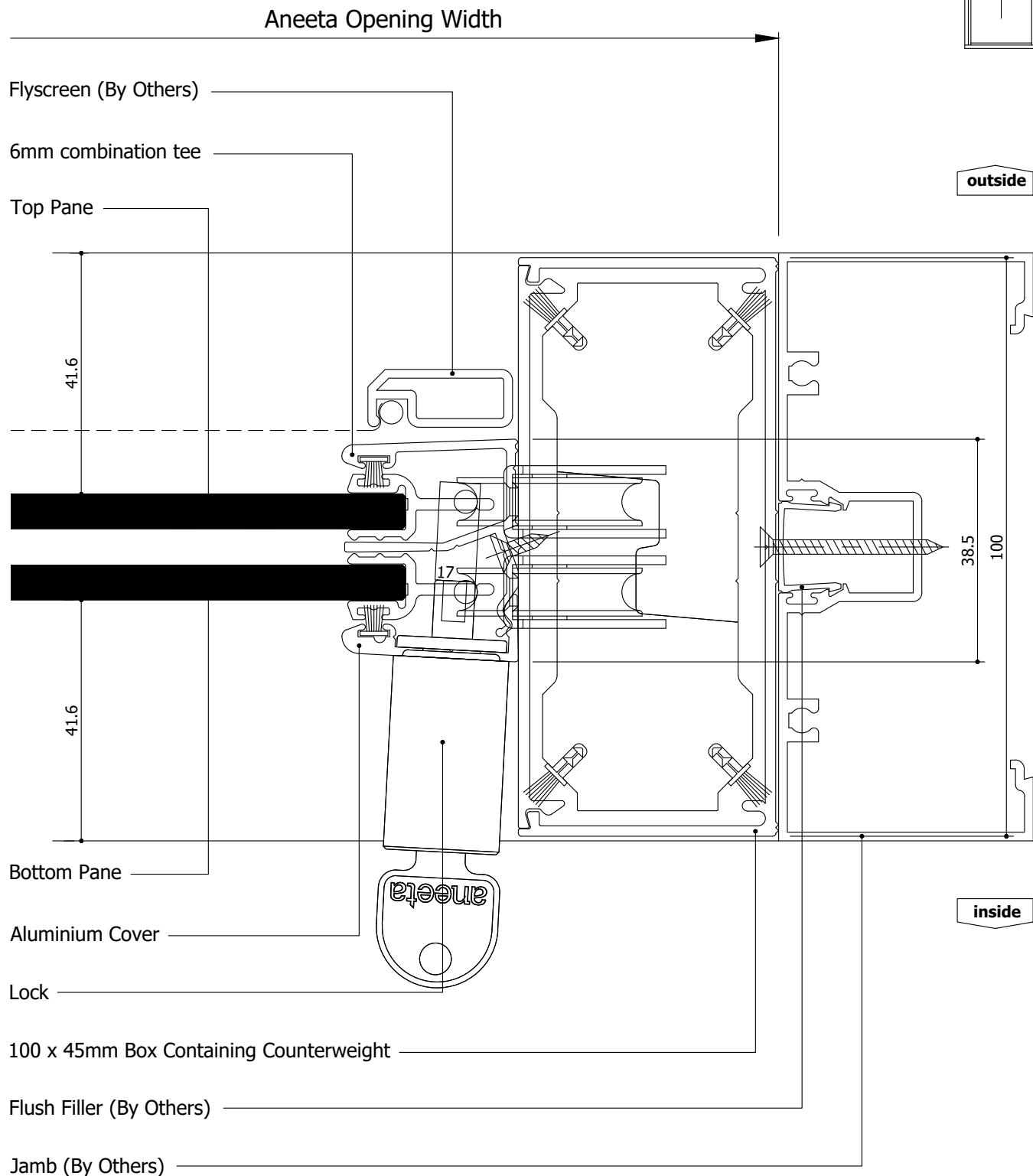


Rev	Description	Approved	
		By	Date
E	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
D	Update with new template, sliding arrows	SE	Aug2023
C	Remove weight lock, add extension pin for outer pane	SE	May2023
B	Compile box sizes, update locks and pins	SE	Jan2021
A	Original issue	-	Jul2016


<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	<div>Title: 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS Medium box</div> <div>Horizontal section B-B</div>				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>		<div>Material: in Aluminium Frame</div>				
							<div>Finish:</div>				
							<div>Die/Part:</div>				
							<div>Dwg No:</div> <div>CS 2P6 SS A</div>				
<div>Drwn: -</div>		<div>Chk: -</div>		<div>Date: 28/7/2016</div>		<div>Scale: 1:1</div>		<div>Sheet 7 of 9</div>		<div>Revision: E</div>	

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P6 SS A (E) - 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS.dwg

Glass Width = Opening Width - 130mm



Rev	Description	Approved	
		By	Date
E	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
D	Update with new template, sliding arrows	SE	Aug2023
C	Remove weight lock, add extension pin for outer pane	SE	May2023
B	Compile box sizes, update locks and pins	SE	Jan2021
A	Original issue	-	Jul2016

<p>Proprietary and confidential</p> <p>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</p>	Title: 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS Large box				 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729		Material: in Aluminium Frame	
	Horizontal section B-B						Finish:	
	Drwn: -						Die/Part:	
	Date: 28/7/2016						Dwg No:	
	Scale: 1:1						Revision: E	
Sheet 8 of 9		CS 2P6 SS A						

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P6 SS A (E) - 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS.dwg

Glass Width = Opening Width - 192mm

Aneeta Opening Width

Flyscreen (By Others)

6mm combination tee

Top Pane

41.6

41.6

Bottom Pane

Aluminium Cover

Lock

101.6 x 72.6mm Box Containing Counterweight

Flush Filler (By Others)

Jamb (By Others)

SS
(outside view)


B

B

outside

inside

Rev	Description	Approved	
		By	Date
E	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
D	Update with new template, sliding arrows	SE	Aug2023
C	Remove weight lock, add extension pin for outer pane	SE	May2023
B	Compile box sizes, update locks and pins	SE	Jan2021
A	Original issue	-	Jul2016

<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	<div>Title: 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS Extra large box</div> <div>Horizontal section B-B</div>				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>		<div>Material: in Aluminium Frame</div>
							<div>Finish:</div>
							<div>Die/Part:</div>
							<div>Dwg No:</div>
							<div>CS 2P6 SS A</div>
<div>Drwn: -</div>		<div>Chk: -</div>		<div>Date: 28/7/2016</div>	<div>Scale: 1:1@A4</div>	<div>Sheet 9 of 9</div>	<div>Revision: E</div>

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P6 SS A (E) - 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS.dwg