


Table of Contents

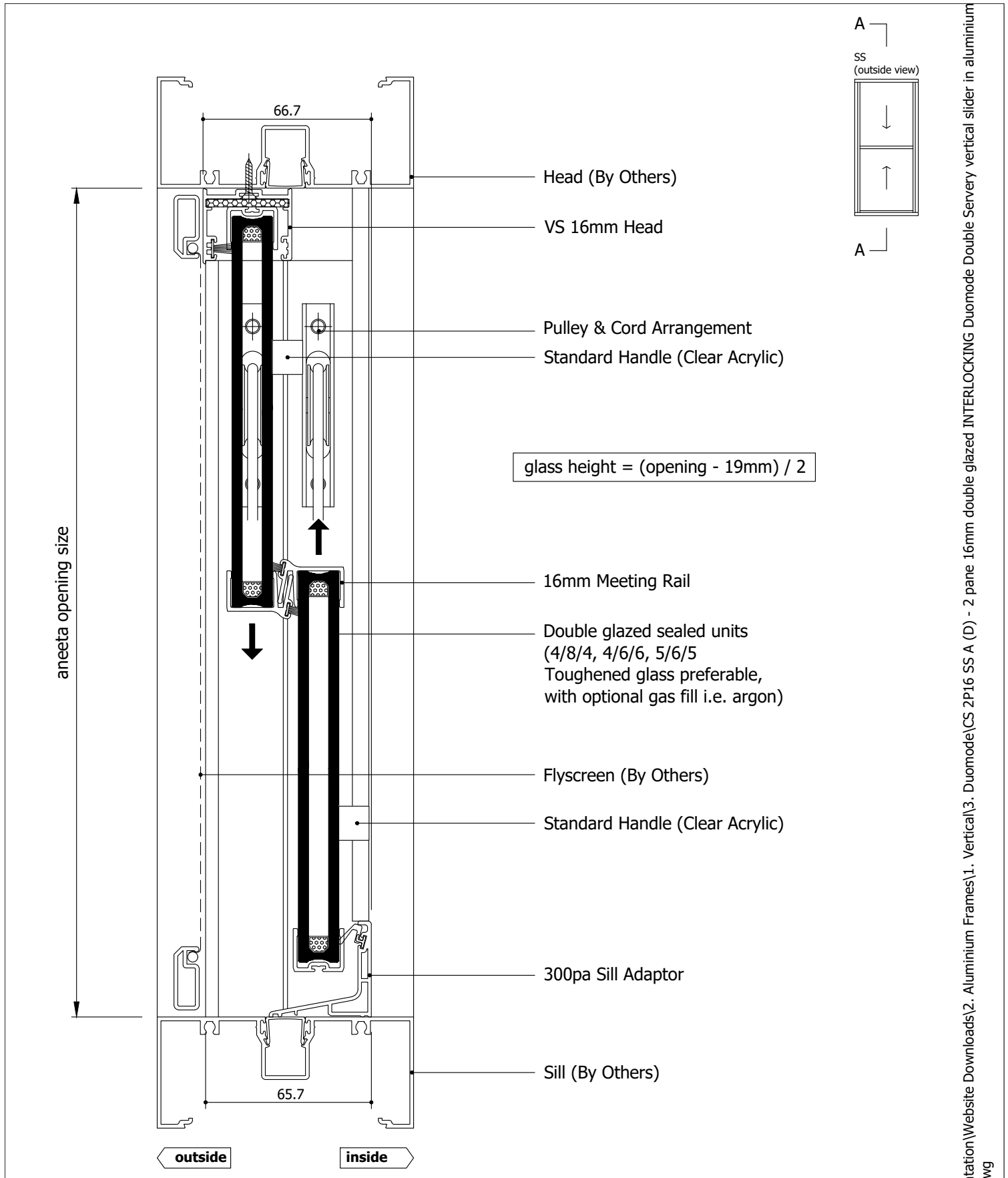
| Page | View | Box Type | Sill Type |
|------|--------------------|-----------------|-------------|
| 2 | Vertical Section | Medium Box | 300 Pa Sill |
| 3 | Vertical Section | Medium Box | 800 Pa Sill |
| 4 | Vertical Section | Medium Box | None |
| 5 | Vertical Section | Medium Box | Flapseal |
| 6 | Horizontal Section | Medium Box | - |
| 7 | Horizontal Section | Large Box | - |
| 8 | Horizontal Section | Extra Large Box | - |

| Rev | Description | Approved By | Date |
|-----|--|-------------|---------|
| D | Add sill options: 800Pa sill, no sill, flapseal | SE | Apr2024 |
| C | Remove weight lock, add extension pin for outer pane | SE | May2023 |
| B | Compile box sizes, update locks and pins | SE | Jan2021 |
| A | Original issue | - | Jul2016 |

| | | | | | | | |
|--|--|------|---------------|--------|--|-------------|---------------------------------|
| <div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div> | Title: 2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS | | | | <div><div>949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div></div> | | Material: in Aluminium Frame |
| | | | | | | | Finish: |
| | | | | | | | Die/Part: |
| | | | | | | | Dwg No: CS 2P16 SS A |
| | Drwn:- | Chk: | Date: Jul2016 | Scale: | Sheet 1 of 8 | Revision: D | |



IF IN DOUBT ASK - DO NOT SCALE DRAWING



| Rev | Description | Approved By | Date |
|-----|--|-------------|---------|
| D | Add sill options: 800Pa sill, no sill, flapseal | SE | Apr2024 |
| C | Remove weight lock, add extension pin for outer pane | SE | May2023 |
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| A | Original issue | - | Jul2016 |

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Title:
2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS with medium box/ large box/ extra large box with 300Pa sill adaptor & aluminium covers vertical section A-A

Drwn:-

Chk:

Date: Jul2016

Scale: 1:2@A4

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types



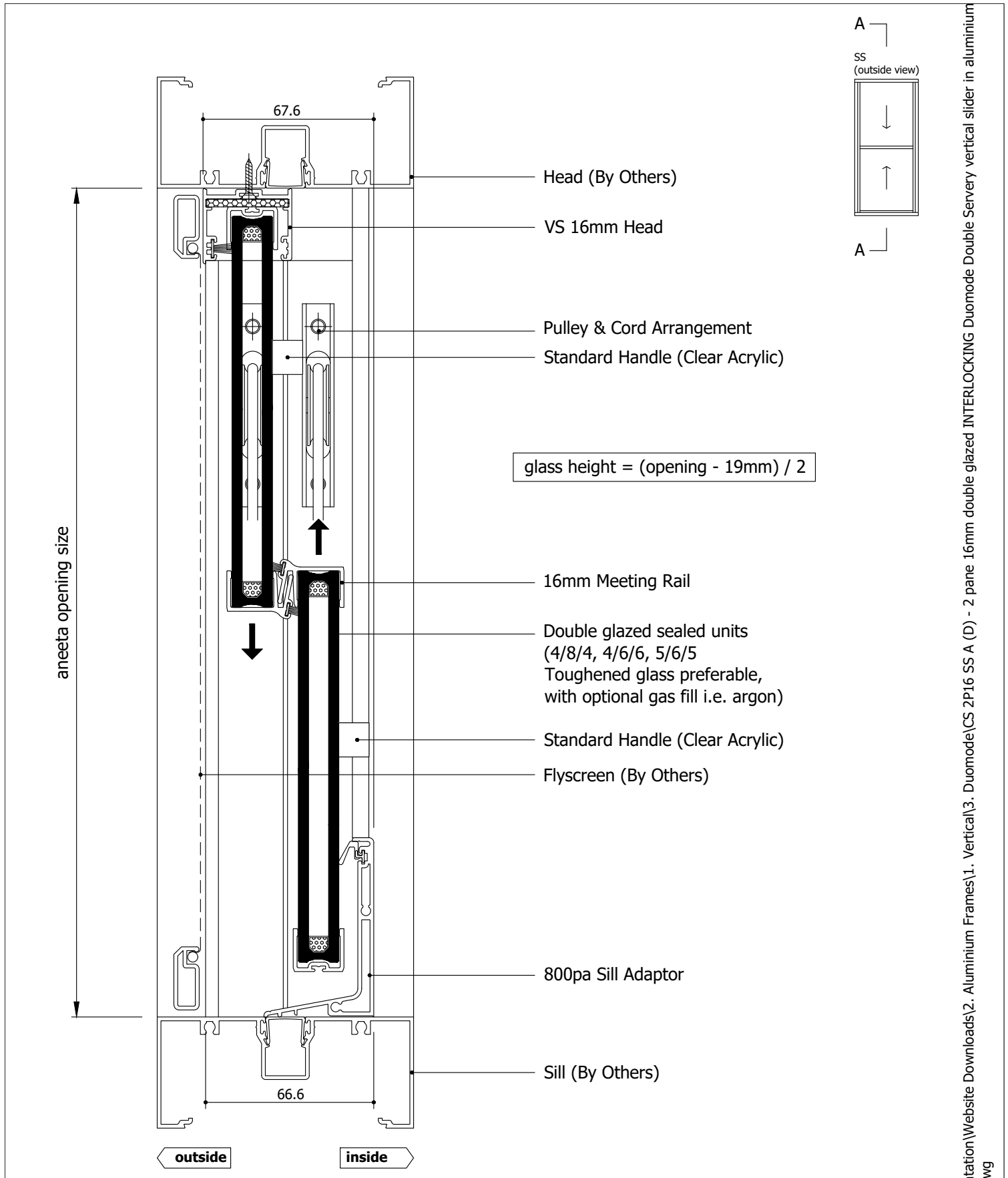
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

| | |
|-----------|--------------------|
| Material: | in Aluminium Frame |
| Finish: | |
| Die/Part: | |
| Dwg No: | CS 2P16 SS A |



IF IN DOUBT ASK - DO NOT SCALE DRAWING

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P16 SS A (D) - 2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS.dwg



| Rev | Description | Approved By | Date |
|-----|--|-------------|---------|
| D | Add sill options: 800Pa sill, no sill, flapseal | SE | Apr2024 |
| C | Remove weight lock, add extension pin for outer pane | SE | May2023 |
| B | Compile box sizes, update locks and pins | SE | Jan2021 |
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Title:
2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS

2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS with medium box/ large box/ extra large box with 800Pa sill adaptor & aluminium covers vertical section A-A

Drwn:-

Chk:

Date: Jul2016

Scale: 1:2@A4

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types



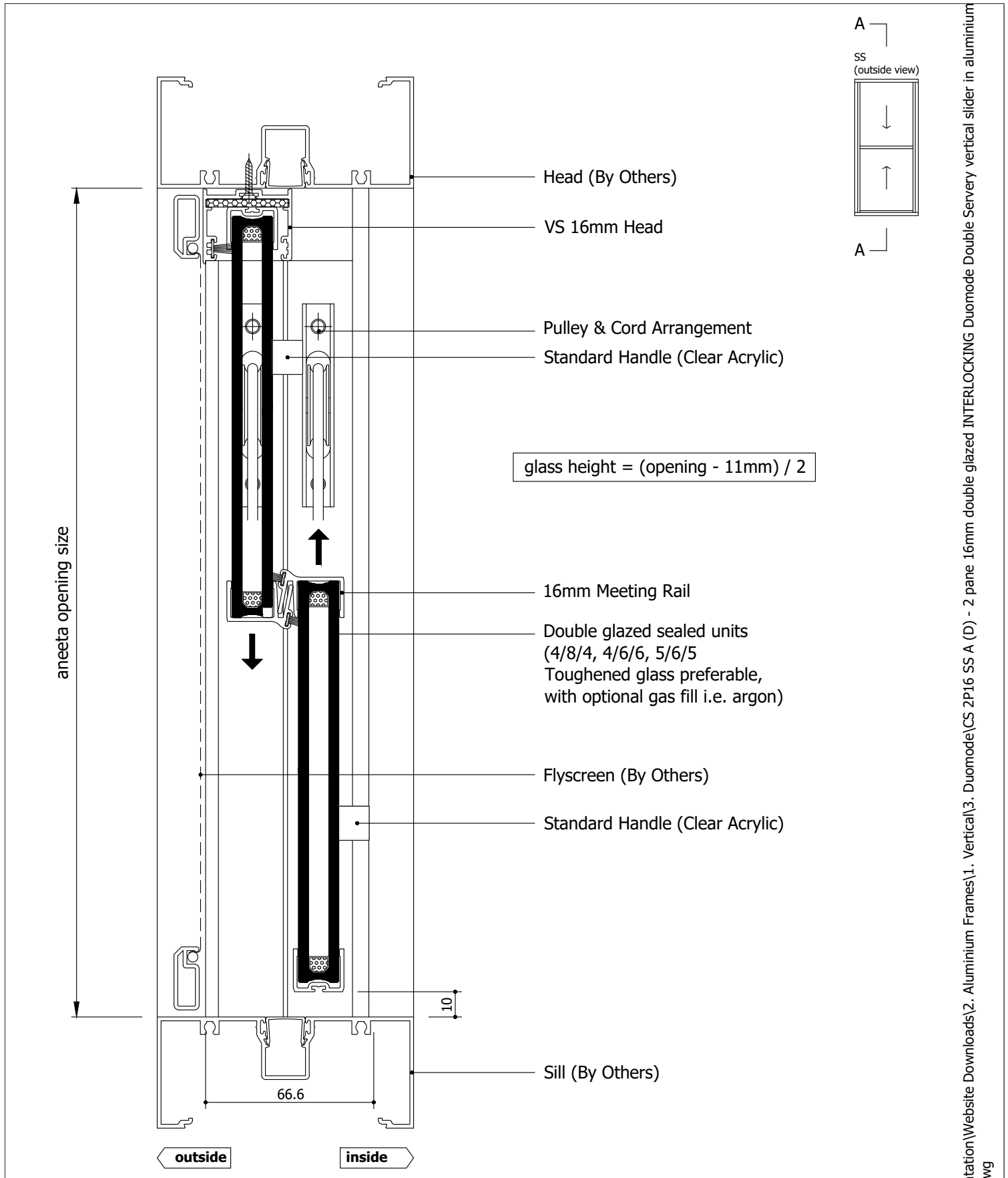
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

| | |
|-----------|--------------------|
| Material: | in Aluminium Frame |
| Finish: | |
| Die/Part: | |
| Dwg No: | CS 2P16 SS A |



IF IN DOUBT ASK - DO NOT SCALE DRAWING

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P16 SS A (D) - 2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS.dwg



| Rev | Description | Approved By | Date |
|-----|--|-------------|---------|
| D | Add sill options: 800Pa sill, no sill, flapseal | SE | Apr2024 |
| C | Remove weight lock, add extension pin for outer pane | SE | May2023 |
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Title:
2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS with medium box/ large box/ extra large box with no sill adaptor & aluminium covers vertical section A-A

Drwn:-

Chk:

Date: Jul2016

Scale: 1:2@A4

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types



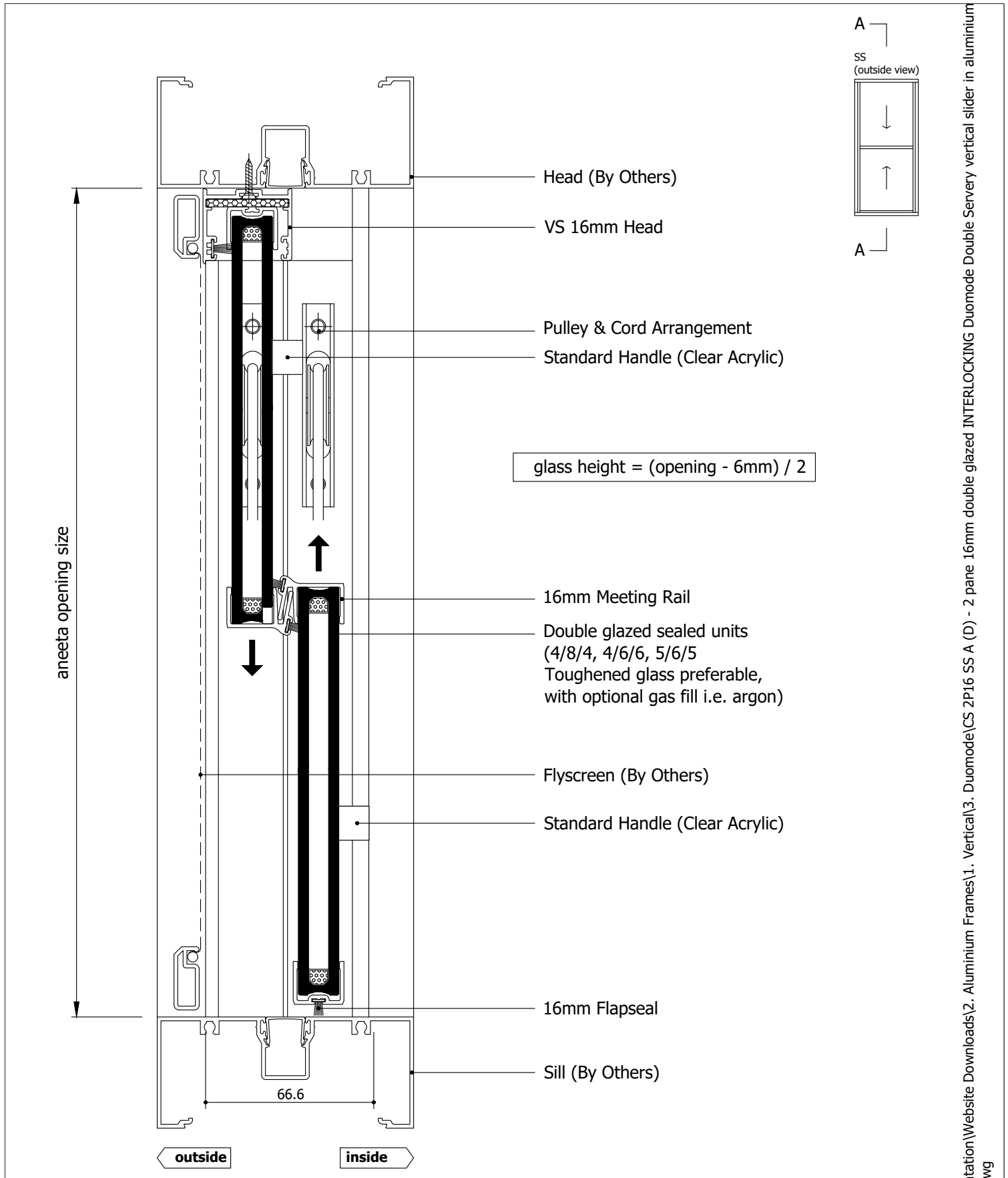
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

| | |
|-----------|--------------------|
| Material: | in Aluminium Frame |
| Finish: | |
| Die/Part: | |
| Dwg No: | CS 2P16 SS A |




IF IN DOUBT ASK - DO NOT SCALE DRAWING

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P16 SS A (D) - 2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS.dwg



| Rev | Description | Approved By | Date |
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| D | Add sill options: 800Pa sill, no sill, flapseal | SE | Apr2024 |
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|--|---|----------------------|----------------------|---------------------|--|--|--|--|
| <p>Proprietary and confidential</p> <p>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</p> | <p>Title: 2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS with medium box/ large box/ extra large box with 16mm flapseal at sill & aluminium covers vertical section A-A</p> | | | |  <p>949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</p> | | <p>Material:</p> <p>in Aluminium Frame</p> | |
| | | | | | | | <p>Finish:</p> | |
| | | | | | | | <p>Die/Part:</p> | |
| | | | | | | | <p>Dwg No:</p> | |
| | | | | | | | <p>CS 2P16 SS A</p> | |
| <p>Drwn:-</p> | <p>Chk:</p> | <p>Date: Jul2016</p> | <p>Scale: 1:2@A4</p> | <p>Sheet 5 of 8</p> | <p>Revision: D</p> | | | |

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P16 SS A (D) - 2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS.dwg

glass width = opening - 110mm

aneeta opening size

flyscreen (optional by others)

16mm combination tee

top pane

29.7

29.6

bottom pane

aluminium cover

lock

80 x 35mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

SS
(outside view)

B

B

outside

80

inside

aneeta insert is shown here in
100mm commercial framing but
it suits a variety of residential
and commercial frame types

| Rev | Description | Approved By | Date |
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Title:
2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS
with medium box
with aluminium covers
horizontal section B-B



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn:- Chk: Date: Jul2016 Scale: 1:1@A4 Sheet 6 of 8 Revision: D

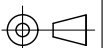
Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: CS 2P16 SS A

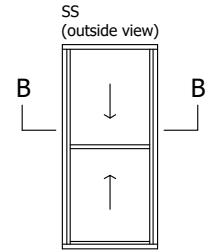
N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P16 SS A (D) - 2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS.dwg



IF IN DOUBT ASK - DO NOT SCALE DRAWING

glass width = opening - 130mm

aneeta opening size

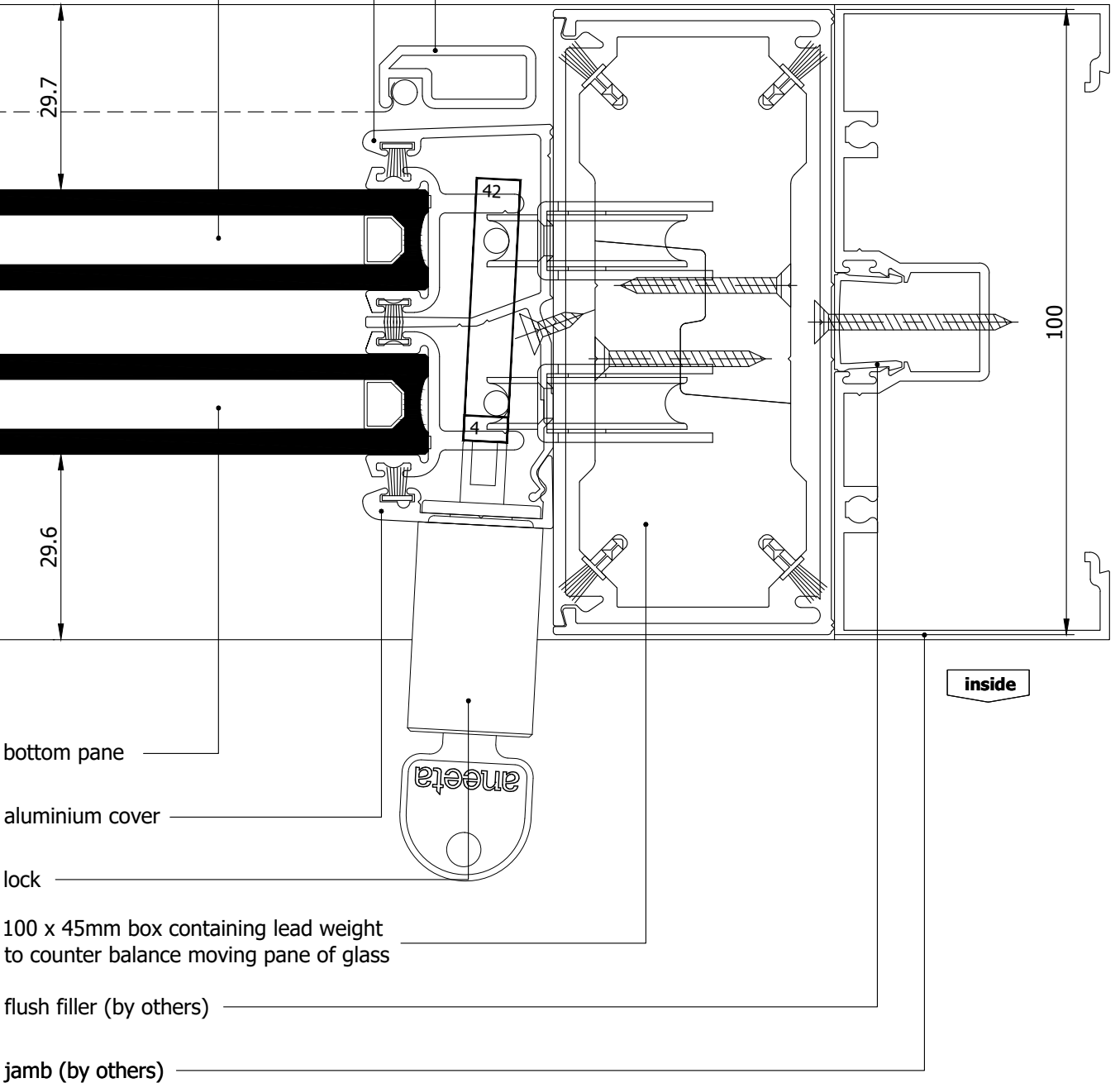


outside

flyscreen (optional by others)

16mm combination tee

top pane



bottom pane

aluminium cover

lock

100 x 45mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

inside

aneeta insert is shown here in
100mm commercial framing but
it suits a variety of residential
and commercial frame types

| Rev | Description | Approved By | Date |
|-----|--|-------------|---------|
| D | Add sill options: 800Pa sill, no sill, flapseal | SE | Apr2024 |
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Title:
2 pane 16mm double glazed INTERLOCKING Duomode Double
Servery vertical slider in aluminium frames SS
with large box
with aluminium covers
horizontal section B-B

Drwn:- Chk: Date: Jul2016 Scale: 1:1@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 7 of 8

Revision: D

Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: CS 2P16 SS A

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P16 SS A (D) - 2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS.dwg



IF IN DOUBT ASK - DO NOT SCALE DRAWING

glass width = opening - 192mm

aneeta opening size

flyscreen (optional by others)

16mm combination tee

top pane

29.7

29.6

bottom pane

aluminium cover

lock

101.6 x 76.2mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

SS
(outside view)

B

B

outside

101.6

inside

| Rev | Description | Approved By | Date |
|-----|--|-------------|---------|
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Title:
2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS
with extra large box
with aluminium covers
horizontal section B-B



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: CS 2P16 SS A

Drwn:-

Chk:

Date: Jul2016

Scale: 1:1@A4

Sheet 8 of 8

Revision: D



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N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P16 SS A (D) - 2 pane 16mm double glazed INTERLOCKING Duomode Double Servery vertical slider in aluminium frames SS.dwg